



## 型号

工作电流  
引弧方式  
喷嘴冷却方式  
电极冷却方式  
冷却水进入压力  
冷却水进入温度  
喷嘴孔径范围  
电极直径

## TK-4

0.3-50 A  
高频  
间接水冷  
间接水冷  
0.2-0.4 MPa  
不高于 45°C  
0.8-1.5 mm  
1.5 & 2.4 mm

## Model

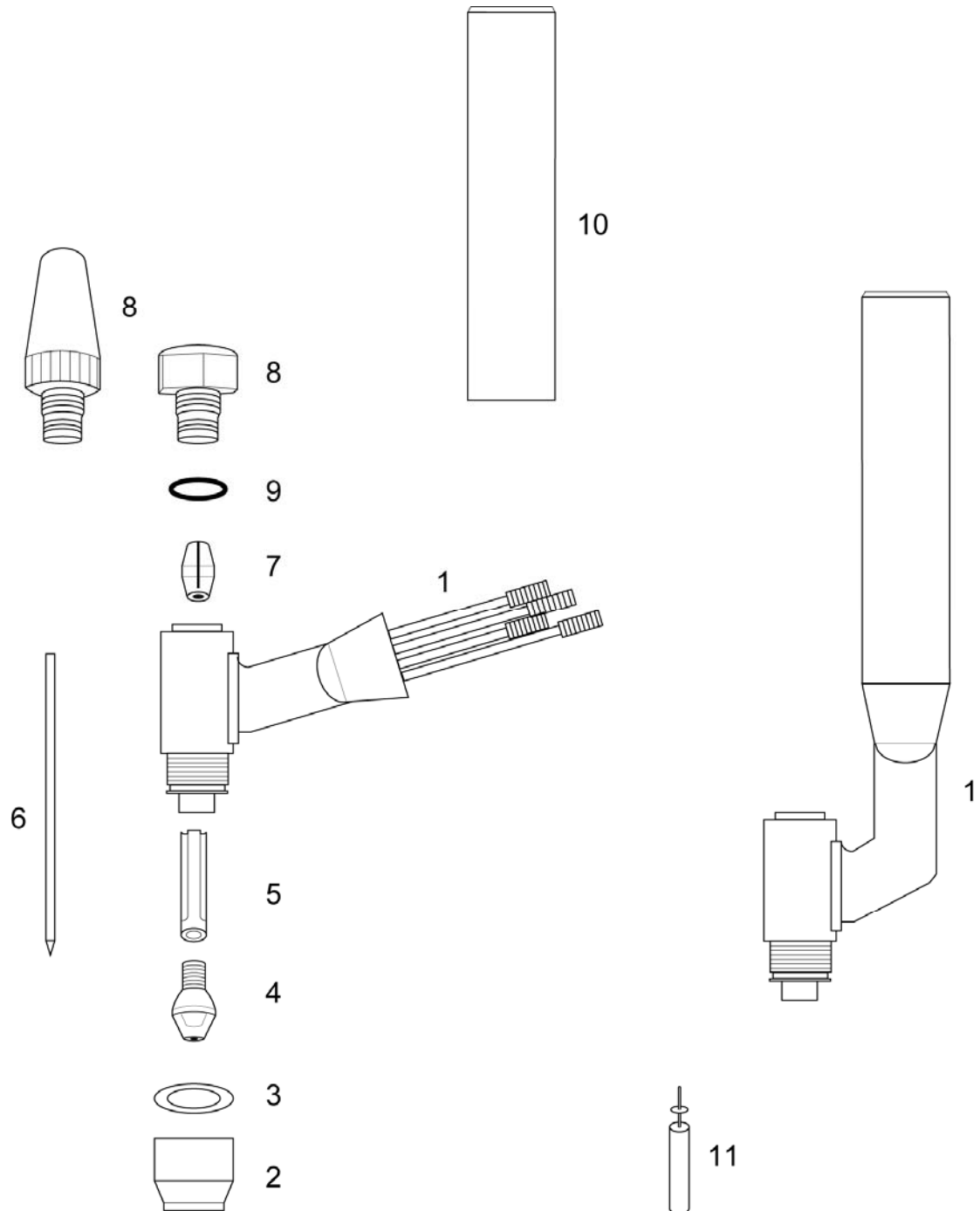
Current Range  
Art Starting  
Nozzle Cooling  
Electrode Cooling  
Water-in Pressure  
Water-in Temperature  
Nozzle Aperture  
Electrode Dia.

## TK-4

0.3-50 A  
High Frequency  
Indirect  
Indirect  
0.2-0.4 MPa  
< 45°C  
0.8-1.5 mm  
1.5 & 2.4 mm

# 等离子焊枪

## ■ Plasma Arc Welding Torch



序号	订货号	产品描述	Description
1	24180	TK-4 焊枪本体 (180 度)	TK-4 Torch Body, 180 deg.
1	24181	TK-4 焊枪枪头总成 (180 度)	TK-4 Torch Head Assembly, 180 deg.
1	24182	TK-4 焊枪总成 (180 度)	TK-4 Torch Assembly, 180 deg.
1	24070	TK-4 焊枪本体 (70 度)	TK-4 Torch Body, 70 deg.
1	24071	TK-4 焊枪枪头总成 (70 度)	TK-4 Torch Head Assembly, 70 deg.
1	24072	TK-4 焊枪总成 (70 度)	TK-4 Torch Assembly, 70 deg.
2	24300	TK-4 保护罩	TK-4 Shield Cup
2	24301	TK-4 保护罩 (加网)	TK-4 Shield Cup (With nets in.)
3	24000	TK-4 保护罩胶垫	TK-4 Shield Cup Gasket
4	24206	TK-4 导电嘴 0.6mm	TK-4 Tip, 0.6mm
4	24208	TK-4 导电嘴 0.8mm	TK-4 Tip, 0.8mm
4	24210	TK-4 导电嘴 1.0mm	TK-4 Tip, 1.0mm
4	24212	TK-4 导电嘴 1.2mm	TK-4 Tip, 1.2mm
4	24215	TK-4 导电嘴 1.5mm	TK-4 Tip, 1.5mm
5	24315	TK-4 对中块 (Φ1.5)	TK-4 Insulating Sleeve (Φ1.5)
5	24324	TK-4 对中块 (Φ2.4)	TK-4 Insulating Sleeve (Φ2.4)
6	24515	TK-4 钨极 (Φ1.5)	TK-4 Electrode (Φ1.5)
6	24715	TK-4 加长型钨极 (Φ1.5)	TK-4 Electrode, Extended (Φ1.5)
6	24524	TK-4 钨极 (Φ2.4)	TK-4 Electrode (Φ2.4)
6	24724	TK-4 加长型钨极 (Φ2.4)	TK-4 Electrode, Extended (Φ2.4)
7	24615	TK-4 钨极夹 (Φ1.5)	TK-4 Collet (Φ1.5)
7	24624	TK-4 钨极夹 (Φ2.4)	TK-4 Collet (Φ2.4)
8	24903	TK-4 枪帽	TK-4 Back Cap
8	24909	TK-4 加长型枪帽	TK-4 Back Cap, Extended
9	24009	TK-4 枪帽 O 形胶圈	TK-4 Back Cap O-ring
10	24800	TK-4 枪柄 (胶木材质)	TK-4 Handle (Bakelite)
10	24808	TK-4 枪柄 (不锈钢材质)	TK-4 Handle (Stainless Steel)
11	24200	TK-4 钨极限位塞规	TK-4 Electrode Setting Gauge

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